



CFX ULTRA FX FLOCK ADHESIVE

Screen Printable Water based Adhesive

Technical Data Sheet

REV. 20240310

Key Features

A High Solids, PVC, Phthalate and Formaldehyde free aqueous ink system optimized for printing on automatic machines.

Formulated as a high productivity ink system with excellent open-time that allows for flock printing.

Providing excellent adhesion for all types of Flock and ensuring great wash fastness after curing.

Wash Resistance

CFX Flock Adhesive, when correctly cured, will pass most specifier wash tests. For more stringent wash tests the use of a cross linker is recommended. No testing should be carried before a minimum of 24 hours after curing.

Compliance

All CFX Aqueous ink are formulated to be Phthalate Free, meet Oekotex standards and do not contain any Substances of Very High Concern. Currently, we, the manufacturer, do not test for compliance and should the user require certification we recommend they use an independent test house for verification.

Storage

Avoid direct sunlight and extremes of temperature.

Health and Safety

Please refer to the appropriate MSDS sheet

Application Recommendations

Fabric Types

Suitable for 100% Cotton.

Mesh

From 33 to 43 threads per cm

Stencil

Water resistant Photo-Emulsion

Squeegee

Square Profile. 75/90/75 triple durometer.

Additives

Water based inks can dry on the screen too quickly in low humidity situations. The addition of 2-5% of CFX Stellar Open Time Extender should resolve this issue.

To improve wash fastness and crock resistance we recommend 0.5 – 2.0% of CFX Stellar Cross linker.

Printing

Stir the ink well. Print 2 strokes, Flash then apply 2 further strokes. Immediately apply the flock fibers to the wet adhesive using the appropriate electrostatic flocking equipment.

Flash Temperature / Gel Point

Maintaining a pallet temperature of 65°C / 150°F will maximize productivity on Multicolor designs. We recommend flash cures with hot air assistance for maximum efficiency.

Cure Temperature

160°C / 320°F for 150 to 180 seconds

Clean Up

For equipment use a Biodegradable Screen Wash. Clean up spills with a suitable absorbent material. Dispose of unused ink responsibly in accordance with local regulations

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