



CFX PRIME WHITE

General Purpose Cotton White

Technical Data Sheet

REV. 20240306

Key Features

Opaque with good fiber matt down this white is primarily used as an Under-base
Good Flash Characteristics
Suitable for both Manual and Automatic printing
Soft Hand and Elasticity

Wash Resistance

Prime White will pass a minimum of 5 x 60oC wash Cycles when correctly cured. Prime White should not be Dry Cleaned.

Compliance

Prime White is formulated to be Phthalate Free, meet Oekotex standards and does not contain any Substances of Very High Concern. Currently, we, the manufacturer, do not test for compliance and should the user require certification we recommend they use an independent test house for verification.

Storage

Avoid direct sunlight and store at a temperature between 16°C / 60°F and 30°C / 95°F.

Health and Safety

Please refer to the appropriate MSDS sheet

CFX White Plastisol Ink Range

The CFX range of White Plastisol Inks is extensive and currently we offer several different whites to satisfy most requirements. As well as whites for cotton and cotton/polyester blends we offer low bleed whites for difficult Polyester fabrics and a highly elastic White for 100% Lycra and Lycra blend fabrics. Further details are available on request.

Application Recommendations

Fabric Types

Primarily Cotton but it can be used on Cotton/Polyester Blends and 100% Polyester
If a suitable Under base is used for maximum bleed resistance. We recommend either one of the two Polyester Whites or BB Grey.

Mesh

From 43 to 120 threads per cm

Stencil

Solvent Resistant Dual Cure Emulsion or Capillary Film

Squeegee

Square Profile. 60 – 90 Shore. Single or triple blend durometer.

Additives

Prime White is supplied ready for use but can be modified with the following Additives depending on the final effects required. Soft Hand Extender or Curable Reducer

Flash Temperature / Gel Point

Typically, 65°C / 150°F on preheated pallets.

Cure Temperature

160°C / 320°F for 60 to 90 seconds

Clean Up

For equipment use a Biodegradable Screen Wash. Clean up spills with a suitable absorbent material. Dispose of unused ink responsibly in accordance with local regulations

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