

CFX GLITZ SHIMMERS

Sparkling Metallic Effect Plastisols

Technical Data Sheet

REV. 20240314

Key Features

A Phthalate Free plastisol ink series formulated for printing on both Manual and Automatic equipment.

Providing a glossy, durable, washfast, sparkling metallic effect

Available as Silver and Gold. Other shades of Shimmer can be made by blending Silver Shimmer with CFX Process Colors.

Wash Resistance

CFX Glitz Shimmers will pass a minimum of 5 x 60°C wash Cycles when correctly cured. CFX Process Colors should not be Dry Cleaned.

Compliance

All CFX Plastisol Inks are formulated to be Phthalate Free, meet Oekotex standards and do not contain any Substances of Very High Concern. Currently, we, the manufacturer, do not test for compliance and should the user require certification we recommend they use an independent test house for verification.

Storage

Avoid direct sunlight and store at a temperature between 16°C / 60°F and 30°C / 95°F.

Health And Safety

Please refer to the appropriate MSDS sheet

Application Recommendations

Fabric Types

Cotton and Cotton Polyester Blends, and Polyester (over a suitable under base)

From 34 to 49 threads per cm

Stencil

Solvent Resistant Dual Cure Emulsion or Capillary Film

Squeegee

Square Profile. 60 – 90 Shore. Single or triple blend durometer.

Additives

Glitz Shimmers are supplied ready for use and should not need modifying.

Printing

Glitz Shimmers are best printed on an under base which can be a clear base or an appropriately colored plastisol.

Flash Temperature / Gel Point

Typically, 65°C / 150°F on preheated pallets.

Cure Temperature

160°C / 320°F for 60 to 90 seconds

Clean Up

For equipment use a Biodegradable Screen Wash. Clean up spills with a suitable absorbent material. Dispose of unused ink responsibly in accordance with local regulations

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